

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-636 REV. F

REF TCCA STC: SH99-7
REF FAA STC: SR00646SE

PURPOSE:

COMPRESSION OF THE PLASTIC NAS1515H8L WASHER CAN CAUSE LOOSENING OF THE BLADE AT THE END OF THE SKIDTUBE.

CHANGE:

FOR D350-636-011/-012/-013/-14 SKIDTUBES AT CHANGE 005 OR LATER AND D350-636-103/-104 KITS AT CHANGE 002 OR LATER, THE QTY (2) NAS1515H8L WASHERS ARE REPLACED WITH PHENOLIC D3672-13 WASHERS. FOR SKIDTUBES AND KITS AT AN EARLIER CHANGE NUMBER, IT IS ACCEPTABLE TO REPLACE NAS1515H8L WASHERS WITH D3672-13 WASHERS. THE PARTS LIST OF INSTALLATION INSTRUCTIONS IIN-D350-636 REV. F IS AMENDED AS FOLLOWS:

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	QTY -103	QTY -104	PART NUMBER	DESCRIPTION
	X						D350-636-011	SKIDTUBE INSTALLATION, LH
		X					D350-636-012	SKIDTUBE INSTALLATION, RH
			X				D350-636-013	SKIDTUBE INSTALLATION, LH
				X			D350-636-014	SKIDTUBE INSTALLATION, RH
					X		D350-636-103	APICAL FLOAT INSTALLATION KIT, LH
						X	D350-636-104	APICAL FLOAT INSTALLATION KIT, RH

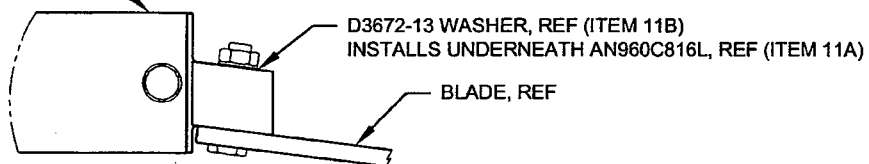
IS:

11B	2	2	2	2	2	2	D3672-13	WASHER
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WAS:

11B	2	2	2	2	2	2	NAS1515H8L	WASHER
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AFT END OF SKIDTUBE, REF



**LOCATION OF WASHER
(DETAIL D OF IIN-D350-636)**

A	NEW ISSUE, PAR 09-038	CP	09.11.04
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE USA, INC	
DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO. REV. A	
MFG. APPR.		DSI 9490 SHEET 1 OF 1	
APPROVED		TITLE SCALE	
DE APPR.	WASHER CHANGE	NTS	
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